Place of Articulation	How the sound is formed?	Voiceless	Voiced
Bilabials	(Lower lip) articulates against (Upper lip)	[p]	[b] [m] [w]
Labiodentals	(Lower lip) articulates against (Upper teeth)	[f]	[v]
Dentals (Interdentals)	(Tongue tip) articulates against (Upper teeth)	[θ]	[ð]
Alveolars	(Tongue tip and/or blade) articulates against (Teeth ridge)	[t] [s] [d] [z] [n] Other alveolars [l] [r]	
Palatals (Alveopalatals)	(Tongue front) articulates against (Hard palate)	[∫] [t∫]]	[3] [d3] [j]
Velars	(Tongue back) articulates against (Soft palate)	[k]	[ɡ] [ŋ]
Glottals	(Vocal folds) themselves are the place of articulation	[h]	

New vision